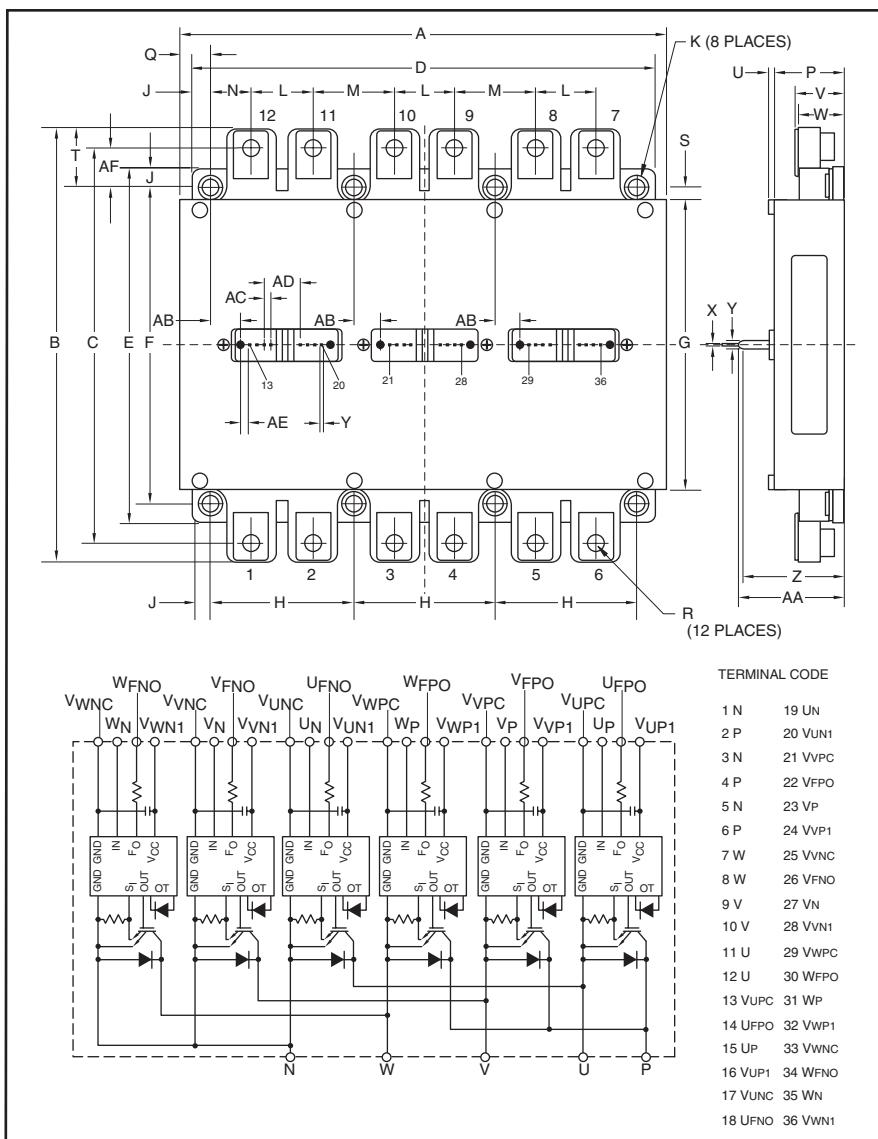


Powerex, Inc., 200 E. Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

Intellimod™ L-Series
Three Phase
IGBT Inverter
600 Amperes/600 Volts



Outline Drawing and Circuit Diagram

Dimensions	Inches	Millimeters
A	6.77	172.0
B	5.90	150.0
C	5.39	137.0
D	6.38	162.0
E	4.80	122.0
F	4.33	110.0
G	3.90	99.0
H	1.97	50.0
J	0.236	6.0
K	5.5 Metric	M5.5
L	0.866	22.0
M	1.10	28.0
N	0.55	14.0
P	0.984	24.0
Q	0.43	11.0

Dimensions	Inches	Millimeters
R	M6 Metric	M6
S	0.217	5.5
T	0.79	20.0
U	0.08	2.0
V	0.67	17.0
W	0.62	15.8
X	0.1 Dia	Dia. 2.5
Y	0.025 Sq.	Sq. 0.64
Z	1.40	35.5
AA	1.44	36.6
AB	0.36	9.08
AC	0.10	2.54
AD	0.40	10.16
AE	0.127	3.22
AF	0.53	13.5

Description:

Powerex Intellimod™ Intelligent Power Modules are isolated base modules designed for power switching applications operating at frequencies to 20kHz. Built-in control circuits provide optimum gate drive and protection for the IGBT and free-wheel diode power devices.

Features:

- Complete Output Power Circuit
- Gate Drive Circuit
- Protection Logic
 - Short Circuit
 - Over Temperature Using On-chip Temperature Sensing
 - Under Voltage
- Low Loss Using 5th Generation IGBT Chip
- Low EMI/RFI

Applications:

- Inverters
- UPS
- Motion/Servo Control
- Power Supplies

Ordering Information:

Example: Select the complete part number from the table below
 -i.e. PM600CLA060 is a 600V, 600 Ampere Intellimod™ Intelligent Power Module.

Type	Current Rating Amperes	V _{CES} Volts (x 10)
PM	600	60



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PM600CLA060

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Absolute Maximum Ratings, $T_j = 25^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	PM600CLA060	Units
Power Device Junction Temperature	T_j	-20 to 150	$^\circ\text{C}$
Storage Temperature	T_{stg}	-40 to 125	$^\circ\text{C}$
Module Case Operating Temperature	T_C	-20 to 100	$^\circ\text{C}$
Mounting Torque, M5 Mounting Screws	—	31	in-lb
Mounting Torque, M6 Main Terminal Screws	—	40	in-lb
Module Weight (Typical)	—	800	Grams
Supply Voltage, Surge (Applied between P - N)	$V_{\text{CC(surge)}}$	550	Volts
Self-protection Supply Voltage Limit (Short Circuit protection Capability)*	$V_{\text{CC(prot.)}}$	400	Volts
Isolation Voltage, AC 1 minute, 60Hz Sinusoidal	V_{ISO}	2500	Volts

* $V_D = 13.5 \sim 16.5\text{V}$, Inverter Part, $T_j = 125^\circ\text{C}$

IGBT Inverter Sector

Collector-Emitter Voltage ($V_D = 15\text{V}$, $V_{\text{CIN}} = 15\text{V}$)	V_{CES}	600	Volts
Collector Current ($T_C = 25^\circ\text{C}$)	$\pm I_C$	600	Amperes
Peak Collector Current ($T_C = 25^\circ\text{C}$)	$\pm I_{CP}$	900	Amperes
Collector Dissipation, $T_C = 25^\circ\text{C}$ (Note 1)	P_C	1785	Watts

Control Sector

Supply Voltage (Applied between $V_{UP1}-V_{UPC}$, $V_{VP1}-V_{VPC}$, $V_{WP1}-V_{WPC}$, $V_{UN1}-V_{UNC}$, $V_{WN1}-V_{WNC}$, $V_{N1}-V_{NC}$)	V_D	20	Volts
Input Voltage (Applied between U_p-V_{UPC} , V_p-V_{VPC} , W_p-V_{WPC} , U_n-V_{UNC} , V_n-V_{VNC} , W_n-V_{WNC})	V_{CIN}	20	Volts
Fault Output Supply Voltage (Applied between $U_{FO}-V_{UPC}$, $V_{FO}-V_{VPC}$, $W_{FO}-V_{WPC}$, $U_{FNO}-V_{UNC}$, $V_{FNO}-V_{VNC}$, $W_{FNO}-V_{WNC}$)	V_{FO}	20	Volts
Fault Output Current (U_{FO} , V_{FO} , W_{FO} Terminals)	I_{FO}	20	mA



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Electrical and Mechanical Characteristics, $T_j = 25^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
IGBT Inverter Sector						
Collector-Emitter Cutoff Current	I_{CES}	$V_{CE} = V_{CES}, V_D = 15V, T_j = 25^\circ\text{C}$ $V_{CE} = V_{CES}, V_D = 15V, T_j = 125^\circ\text{C}$	—	—	1.0	mA
Diode Forward Voltage	V_{EC}	$-I_C = 600A, V_{CIN} = 15V, V_D = 15V$	—	2.6	—	Volts
Collector-Emitter Saturation Voltage	$V_{CE(\text{sat})}$	$V_D = 15V, V_{CIN} = 0V, I_C = 600A,$ $T_j = 25^\circ\text{C}$ $V_D = 15V, V_{CIN} = 0V, I_C = 600A,$ $T_j = 125^\circ\text{C}$	—	1.9	—	Volts
Inductive Load Switching Times	t_{on} t_{rr} $t_{C(on)}$ t_{off} $t_{C(off)}$	$V_D = 15V, V_{CIN} = 0 \leftrightarrow 15V$ $V_{CC} = 300V, I_C = 600A$ $T_j = 125^\circ\text{C}$	0.5 — — — —	1.0 0.2 0.4 1.2 0.5	2.4 0.4 1.0 2.5 1.0	μs μs μs μs μs

Control Sector

Short Circuit Trip Level	SC	$-20^\circ\text{C} \leq T_j \leq 125^\circ\text{C}, V_D = 15V$	900	—	—	Amperes
Short Circuit Current Delay Time	$t_{off(SC)}$	$V_D = 15V$	—	0.2	—	μs
Over Temperature Protection (Detect T_j of IGBT Chip)	OT OT_R	Trip Level Reset Level	135 —	145 125	155 —	$^\circ\text{C}$
Supply Circuit Under-voltage Protection ($-20 \leq T_j \leq 125^\circ\text{C}$)	UV UV_R	Trip Level Reset Level	11.5 —	12.0 12.5	12.5 —	Volts
Circuit Current	I_D	$V_D = 15V, V_{CIN} = 15V$ $V_D = 15V, V_{CIN} = 15V$	— —	21 21	— —	mA
Input ON Threshold Voltage	$V_{th(on)}$	Applied between Up-V _{UPC} , V _P -V _{VPC} ,	1.2	1.5	1.8	Volts
Input OFF Threshold Voltage	$V_{th(off)}$	W _P -V _{WPC} , U _N -V _{UNC} , V _N -V _{VNC} , W _N -V _{WNC}	1.7	2.0	2.3	Volts
Fault Output Current*	$I_{FO(H)}$ $I_{FO(L)}$	$V_D = 15V, V_{CIN} = 15V$ $V_D = 15V, V_{CIN} = 15V$	— —	0.01 10	0.01 15	mA
Fault Output Pulse Width*	t_{FO}	$V_D = 15V$	1.0	1.8	—	ms

*Fault output is given only when the internal SC, OT and UV protection of either upper or lower arms is tripped.



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Thermal Characteristics

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Junction to Case Thermal Resistance	R _{th(j-c)Q}	IGBT (Per 1/6 Module) (Note 1)	—	—	0.07	°C/Watt
	R _{th(j-c)D}	FWDI (Per 1/6 Module) (Note 1)	—	—	0.11	°C/Watt
Contact Thermal Resistance	R _{th(c-f)}	Case to Fin Per Module, Thermal Grease Applied	—	—	0.014	°C/Watt

Note 1: If you use this value, R_{th(f-a)} should be measured just under the chips.

Recommended Conditions for Use

Characteristic	Symbol	Condition	Value	Units
Supply Voltage	V _{CC}	Applied across P-N Terminals	≤400	Volts
Control Supply Voltage**	V _D	Applied between V _{UP1} -V _{UPC} , V _{VP1} -V _{VPC} , V _{WP1} -V _{WPC} , V _{UN1} -V _{UNC} , V _{VN1} -V _{VNC} , V _{WN1} -V _{WNC}	15.0 ± 1.5	Volts
Input ON Voltage	V _{CIN(on)}	Applied between U _P -V _{UPC} , U _N -V _{UNC} ,	≤0.8	Volts
Input OFF Voltage	V _{CIN(off)}	V _N -V _{VNC} , V _P -V _{VPC} , W _N -V _{WNC} , W _P -V _{WPC}	≥9.0	Volts
PWM Input Frequency	f _{PWM}	—	≤20	kHz
Arm Shoot-through Blocking Time	t _{DEAD}	Input Signal	≥2.5	μs

**With ripple satisfying the following conditions: dv/dt swing ≤ ±5V/μs, Variation ≤ 2V peak to peak.